

Date: Tuesday, 24/02/2009 9:11:46 AM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: ADAPTER
Job Number	: 46050		
Estimate Number	: 13305		
P.O. Number	:	Part Number	: D37731
This Issue	: 24/02/2009 S.O. No. :	Drawing Number	: D3773 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	: 42969	Material	:
Written By	: <u>JL 09.02.24</u>	Due Date	: 03/03/2009 Qty: 20 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A New Issue 08-05-07 JLM Verified By:DD		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304B1500X1500	304 bar 1.50 X1.50
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Comment: Qty.: 0.2363 f(s)/Unit Total : 4.7250 f(s)

M304B1.5"X1.5"

BATCH: M107979x16M108381x4JL 09/02/26

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW

Cut blank 2.700" long

JL 09/02/26

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1 HAAS CNC VERTICAL MACHINING #1

1- Mill as per Folio FA740 Rev: B & Dwg D3773 Rev: B

2-Deburr per dwg D3773

JL/H.A 09/02/28

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

JL/H.A 09/02/28

5.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

JL 09/03/02 (20)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ADAPTER

Job Number: 46050

Part Number: D37731

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Carl

JS 09/03/02

7.0

QC21

FINAL INSPECTION/W/O RELEASE



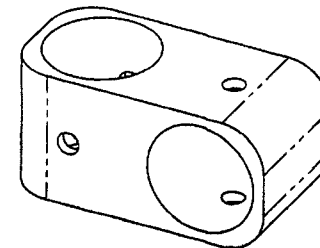
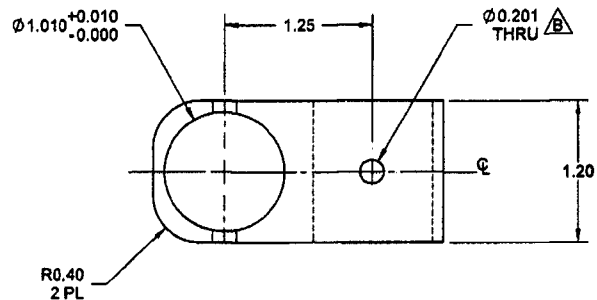
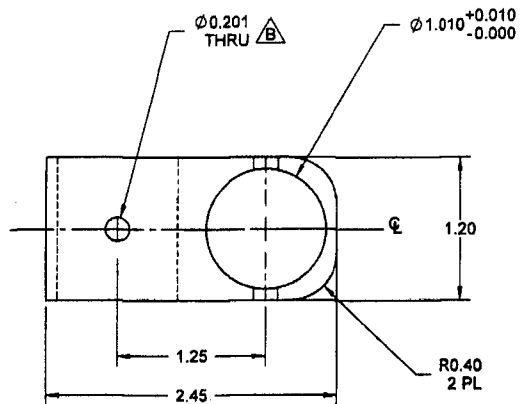
09/03/02 JS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 09.03.02



W/O 46052

D3773-1 ADAPTER

RELEASED
08-07-10

- NOTES:
- 1) MATERIAL: AISI 304/316 SS BAR (REF DART SPEC M304B)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.40 lbs

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3773	SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	HEADREST ADAPTER	NTS
DATE	08.06.24	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	